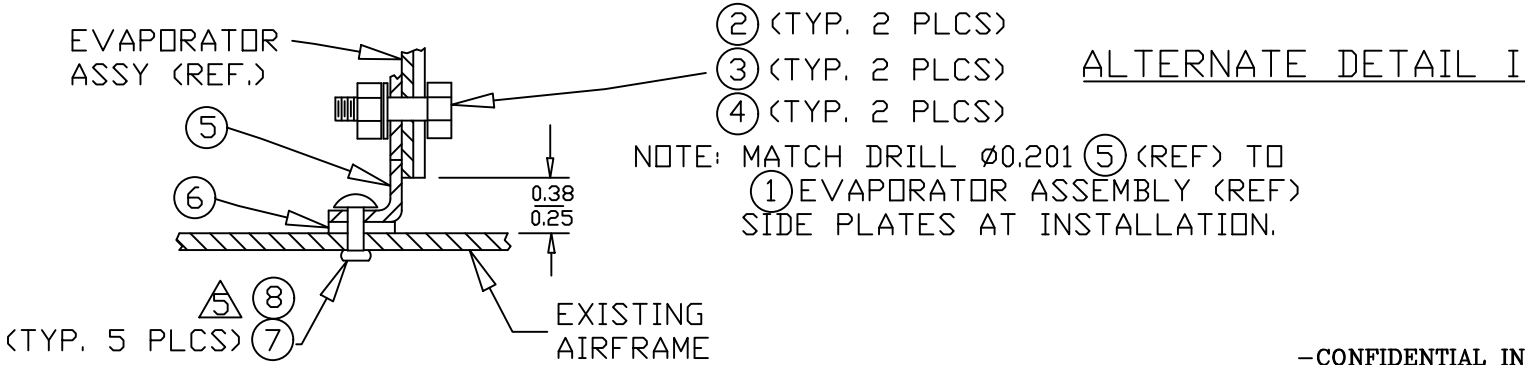
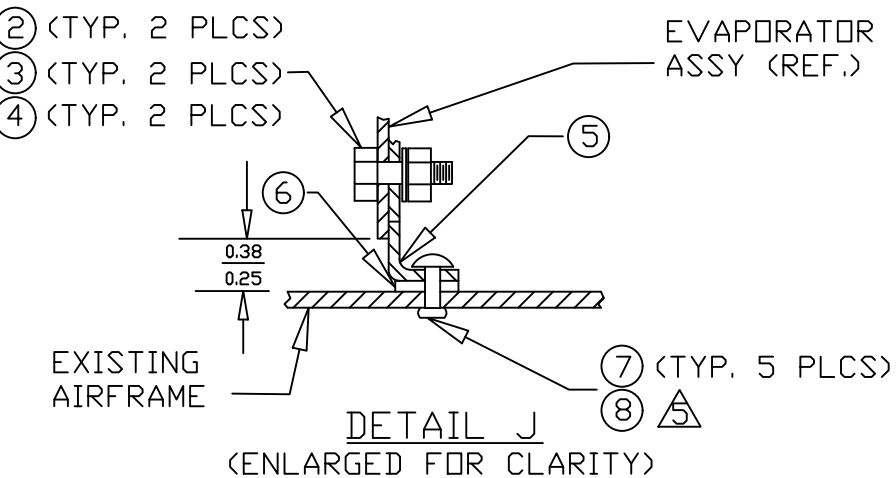
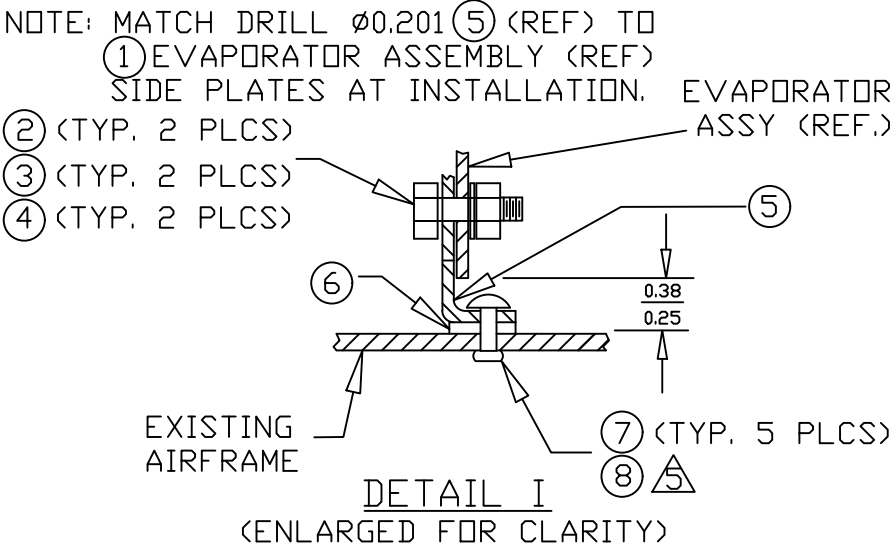
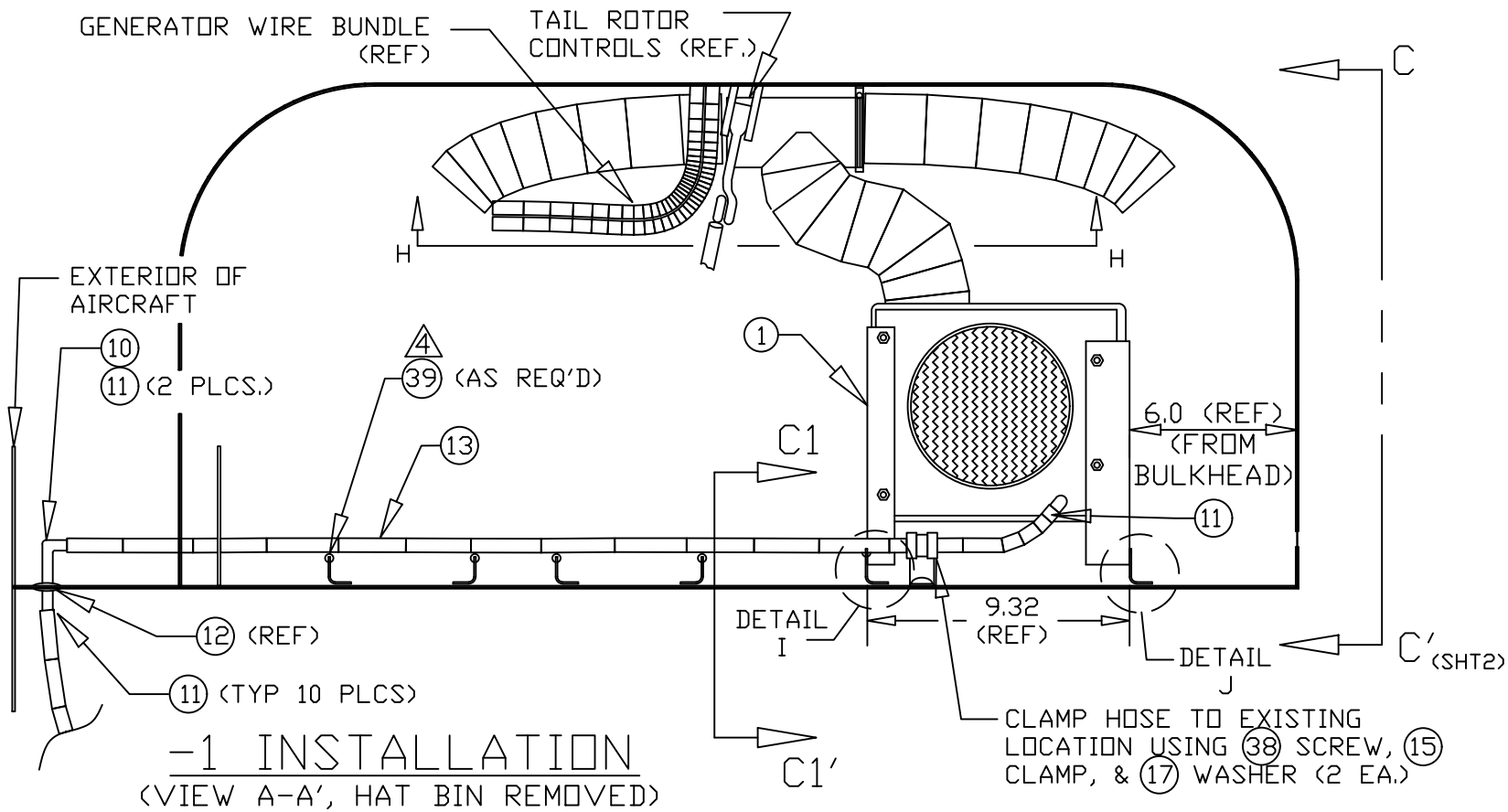
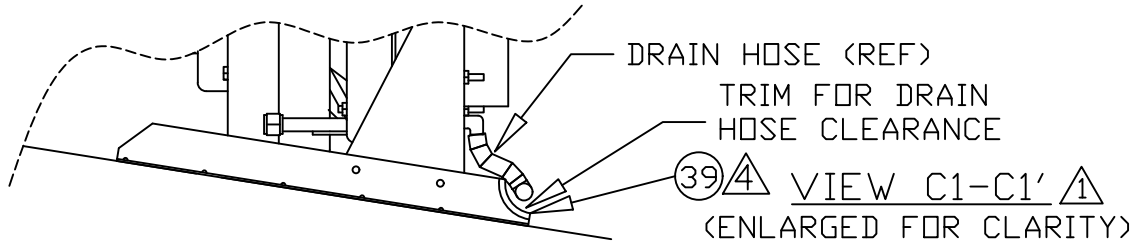


NOTES: 1 APPLICABLE TO -1 AND -2 INSTALLATION. 2 CUT OUT HOLES IN AFT EDGE OF INTERIOR OVERHEAD PANEL TO MATCH OPENINGS OF DUCT ADAPTERS. 3 REPLACE LONG SHELF ASSY. WITH SHORT SHELF AS PER APPLICABLE MAINTENANCE AND ILLUSTRATED PARTS MANUAL TO EVAPORATOR INSTALL. 4 PREPARE AREA AND INSTALL PER BHT-ALL-SPM CH. 7 OR BHT-ALL-SRM CH. 3 AS APPLICABLE 5 MATCH DRILL RIVET HOLES Ø0.128. 6 SEAL USING MIL-S-8802 CLASS B2 OR PROSEAL 890-B2.	SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
	1,2,3,5	A		07/12/99	CHANGED ITEM NUMBERS ON PGS 2,3,&5 TO MATCH BOM.	PR	PR	LS
	1,2,4	B		03/28/06	SHT1: REMOVED 206-032-309-215 BRACKET. SHT1,2: ADDED DRAIN HOSE TO FRONT OF EVAP W/ALL CORRESPONDING COMPS & VIEWS B-B', C1-C1. VIEW A-A' (SHT4) WAS VIEW F-F'	REB	REB	LS
	1,2		1	11/06/15	SHT1: RENAMED DETAIL B TO 'ALTERNATE DETAIL I', ADDED DETAIL I, ADDED DETAIL J. SHT2: MOVED CALLOUTS FOR ITEMS 10, 11, 12, 16, 17, 18 AND NOTES TO VIEW E-E' FROM -1 INSTALLATION VIEW FOR CLARITY.	JT	JT	LS
	BOM		2	10/12/19	ITEM #4,11,13,14,19,20,35, & 39 UPDATED FOR NEW P/NS OR DESCRIPTION. OLD P/N ADDED AS ALT.	DT	ZA	LS
	ALL	C		10/29/19	MOVED -1 INSTALL, DETAIL I, DETAIL J, AND ALT DETAIL I TO SHT 2. INCREMENTED SHT #2-5 BY ONE. ADDED NOTES 1-6, TYRAPS ON SHT. 3, SHT. 7&8 WITH -2 INSTALLATION, AND P/N'S 40-48.	DT	ZA	LS

-CONFIDENTIAL INFORMATION-
THE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO
N/C

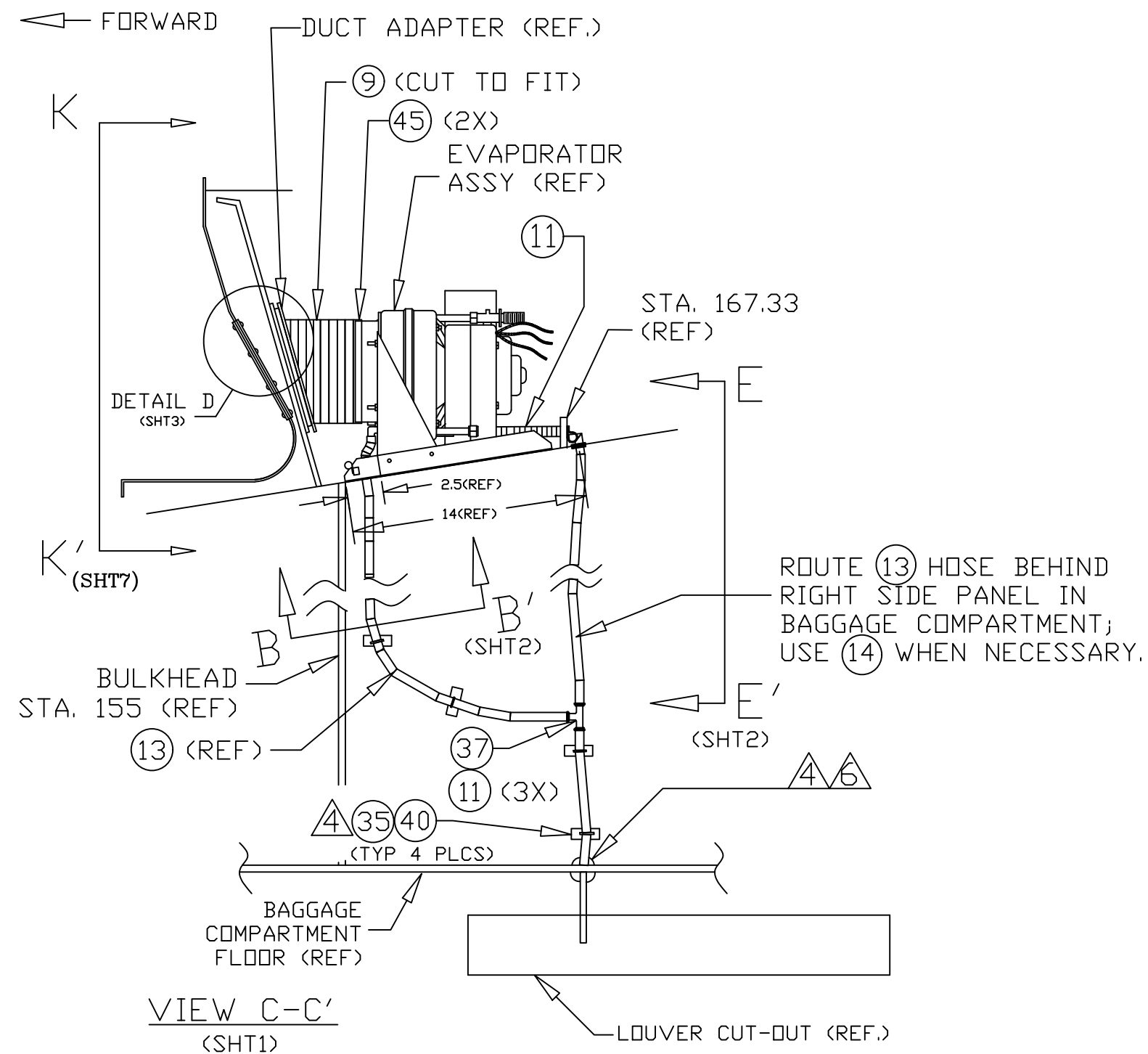
Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION		DRAWING NO. 407AC-460	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/25/97
DO NOT SCALE DRAWING				REV C	ECO
© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 1 OF 8	



-CONFIDENTIAL INFORMATION-
THE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

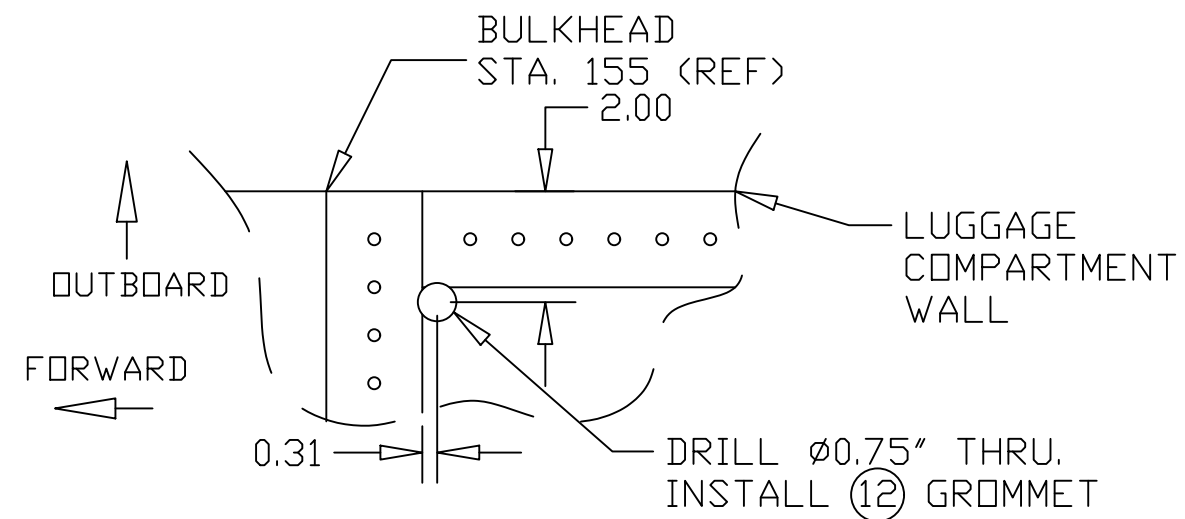
PROTO
N/C

Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION		DRAWING NO. 407AC-460		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/25/97	REV C
		DO NOT SCALE DRAWING				SHEET 2 OF 8
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

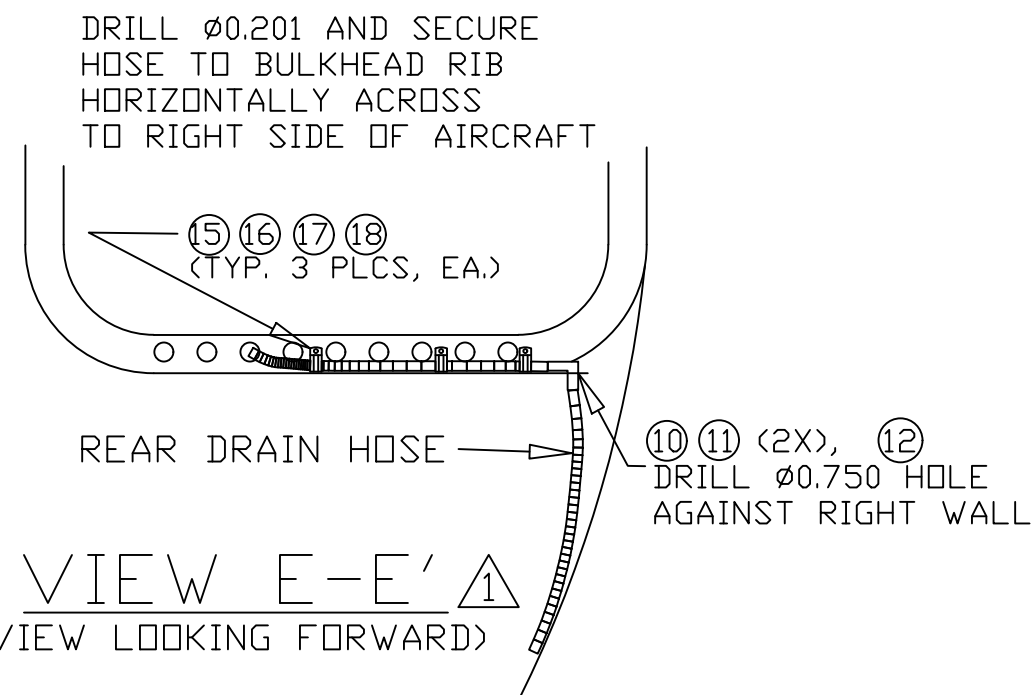


VIEW C-C' (SHT1)

-1/-2
INSTALLATION

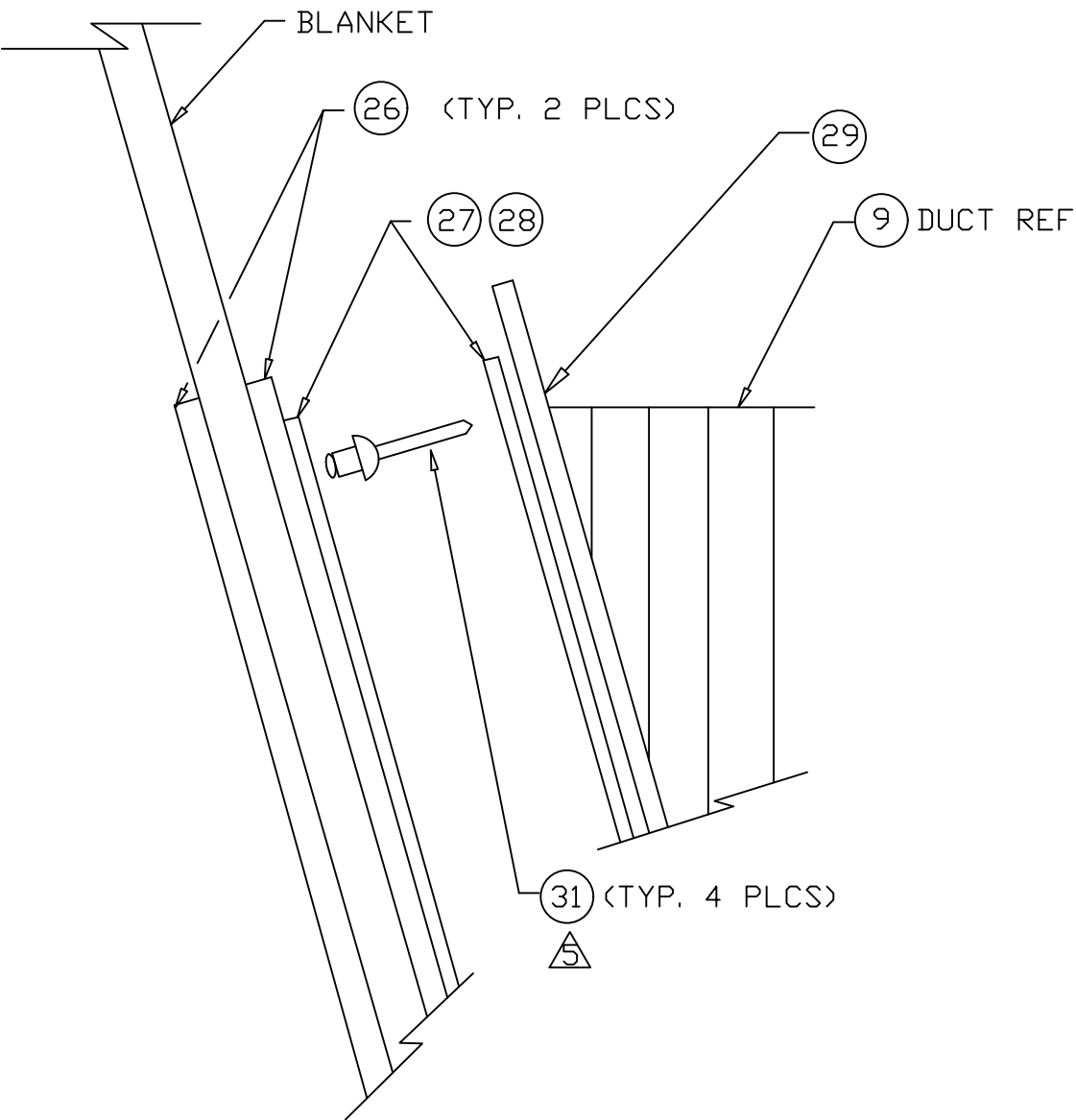
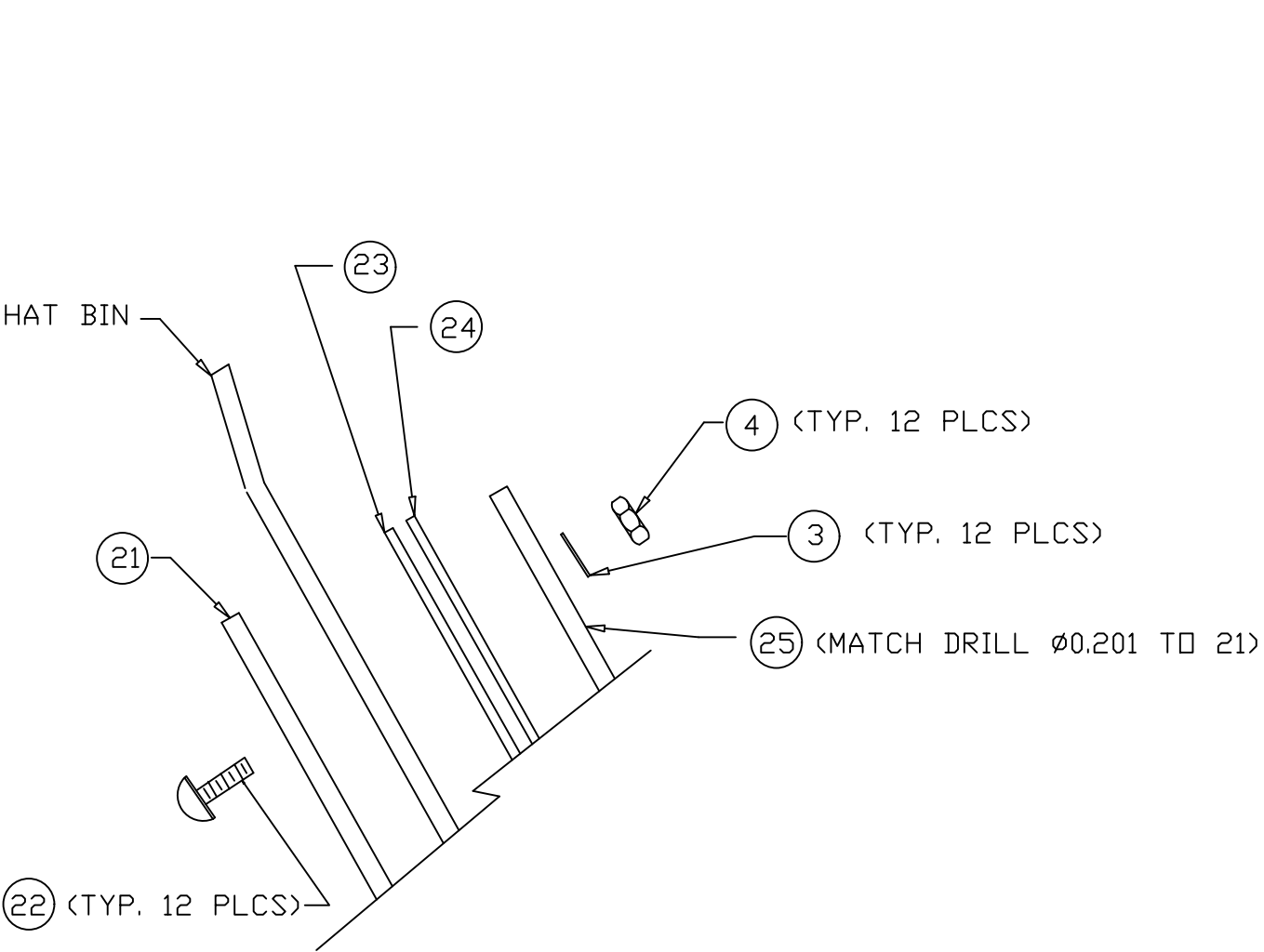


VIEW B-B' (SHT1)
TOP RIGHT-HAND CORNER OF LUGGAGE COMPARTMENT ROOF (ENLARGED FOR CLARITY)



VIEW E-E' (SHT1)
(VIEW LOOKING FORWARD)

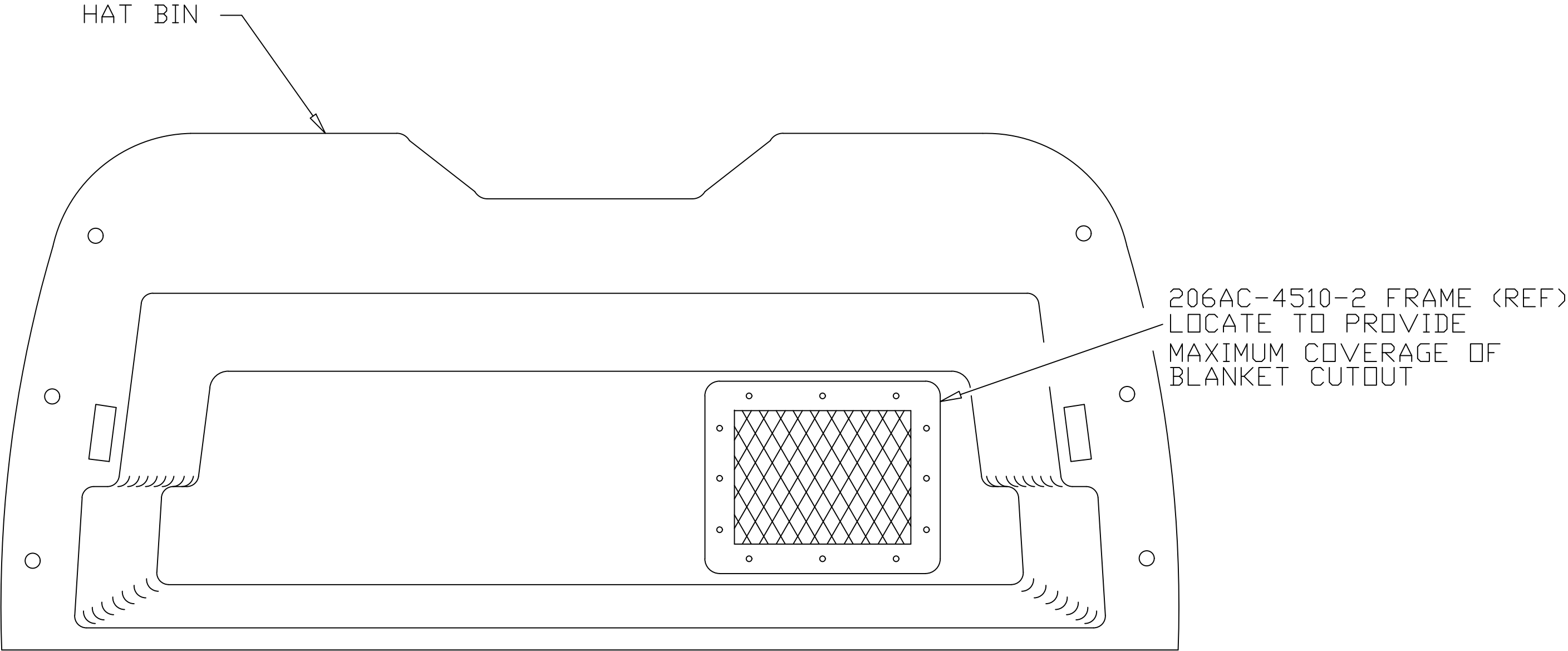
<div>Paravion® Technology Inc.</div>		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 407AC-460							
		DIMENSIONS IN INCHES		TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/25/97	REV C	ECO		
PROTO		.X = ± .1		.XX = ± .05		.XXX = ± .010		DO NOT SCALE DRAWING				SHEET	
N/C		ANGLES = ± 1°		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.						3 OF 8			



DETAIL D

-1/-2 INSTALLATION

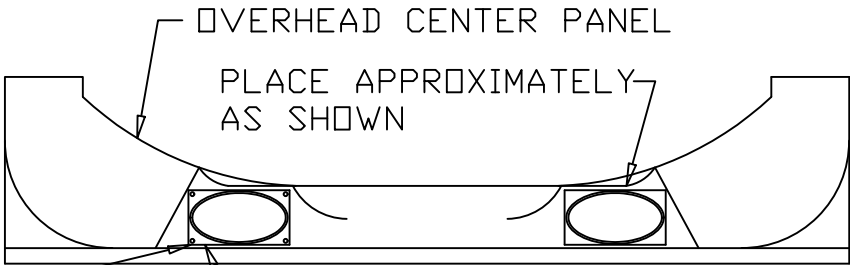
PROTO	Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 407AC-460	
	DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
	TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	04/25/97	C	
	.X = ± .1 .XX = ± .05 .XXX = ± .010		ECO					
N/C	ANGLES = ± 1°		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 4 OF 8	



VIEW A-A'
-1 INST'N (SHT2)

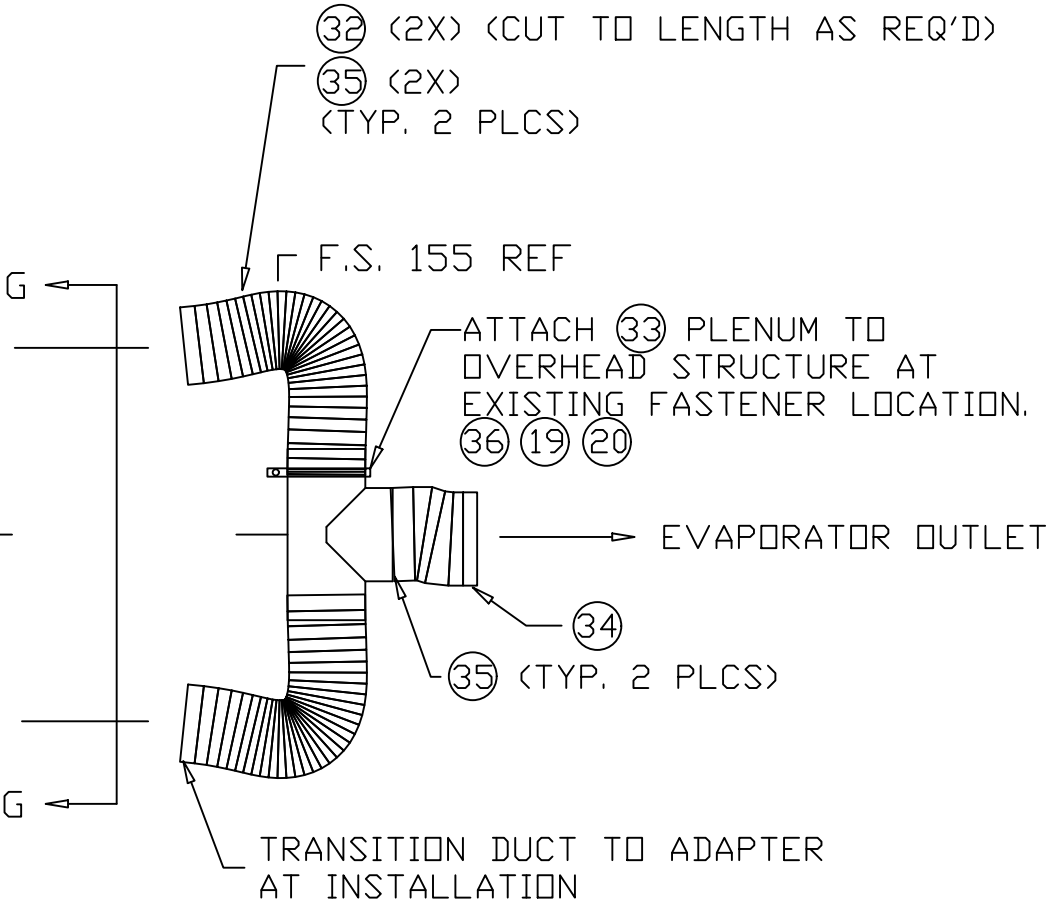
PROTO
N/C

<div>Paravion® ✓Technology Inc.</div>		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 407AC-460	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		RHSM	REB	LS	04/25/97	C	
		DO NOT SCALE DRAWING				SHEET	
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				5 OF 8	

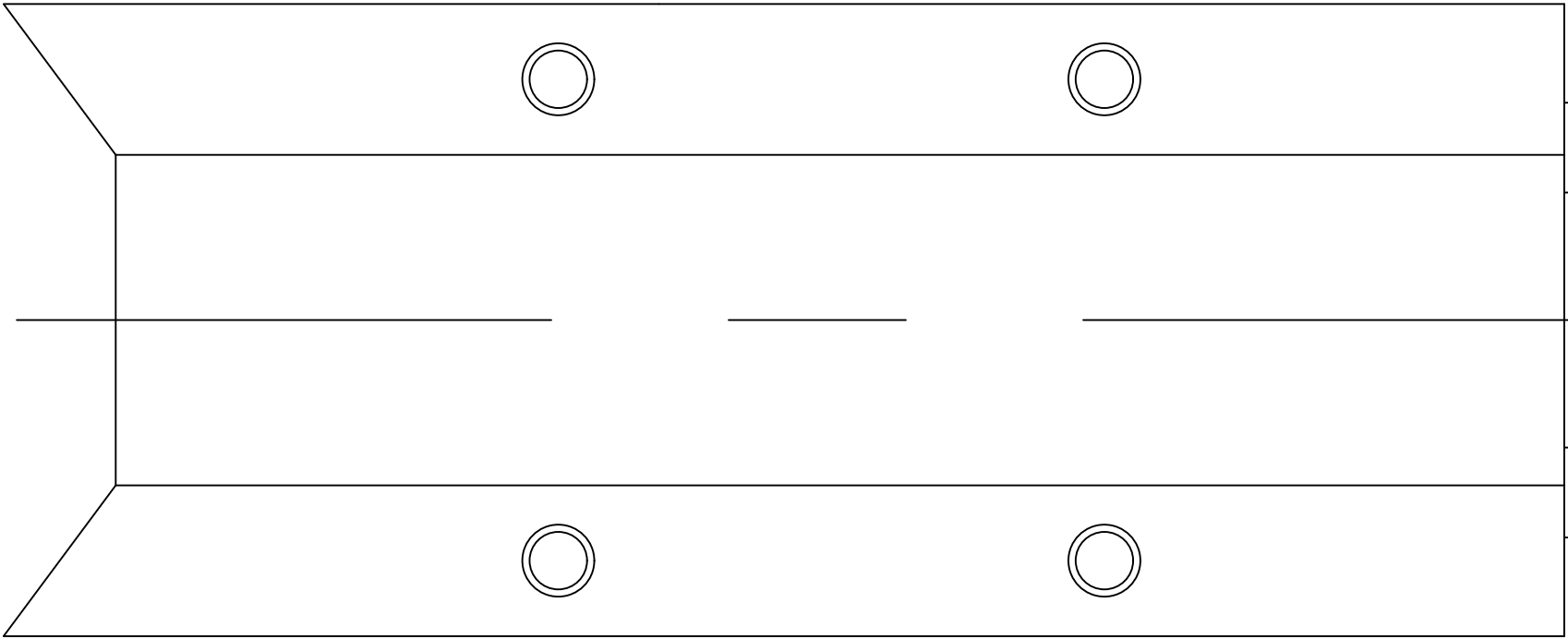


LOCATE AS FAR INBOARD AS
POSSIBLE TO AVOID INTERFERENCE
WITH CENTER SEAT BELT SHOULDER
HARNESS HOUSING.

(30) TYP. 2 PLCS)
(31) (4X)(TYP. 2 PLCS)
VIEW G-G



FWD



F.S. 146 REF

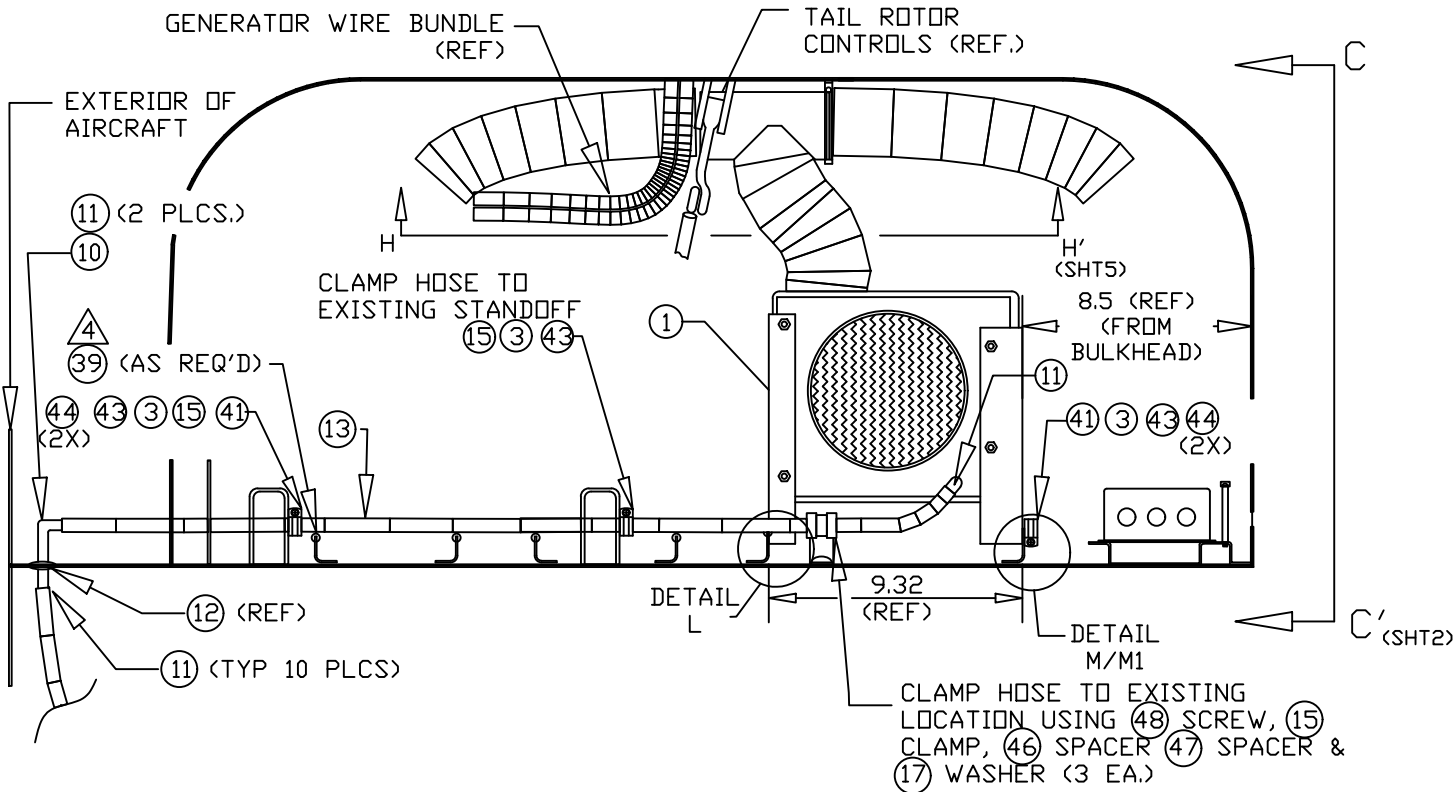
VIEW H-H'

-1/-2 DUCT INSTALLATION
AFT CABIN COMPARTMENT

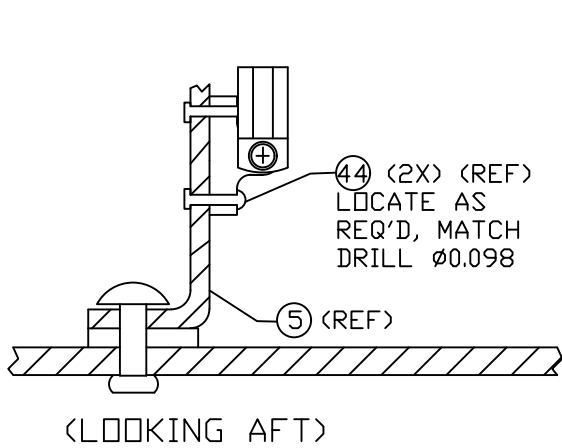
PROTO

N/C

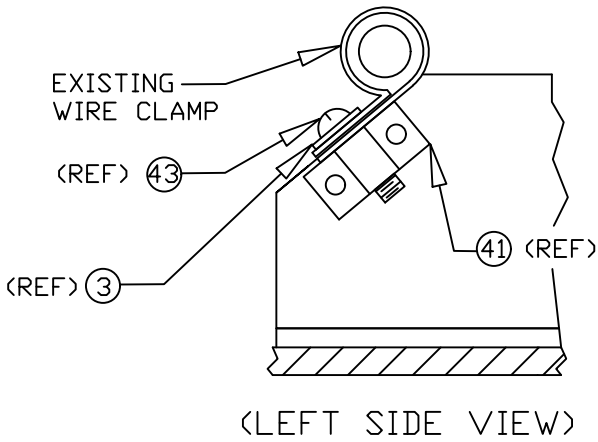
Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION			DRAWING NO. 407AC-460	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/25/97	REV C
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 6 OF 8



-2 INSTALLATION FOR MODEL 407
S/N 54300 AND SUBSQ. Δ 3
(VIEW K-K', HAT BIN REMOVED)

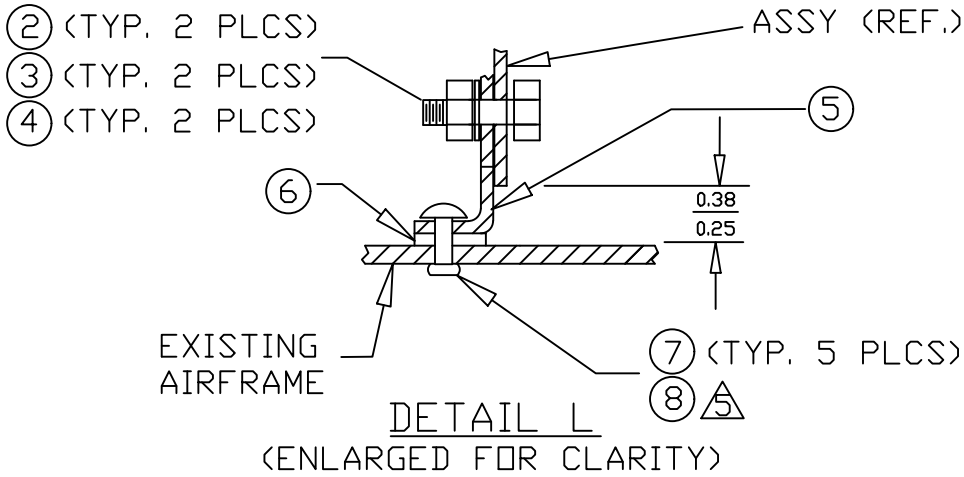


DETAIL M1 CLAMP
(ENLARGED FOR CLARITY)

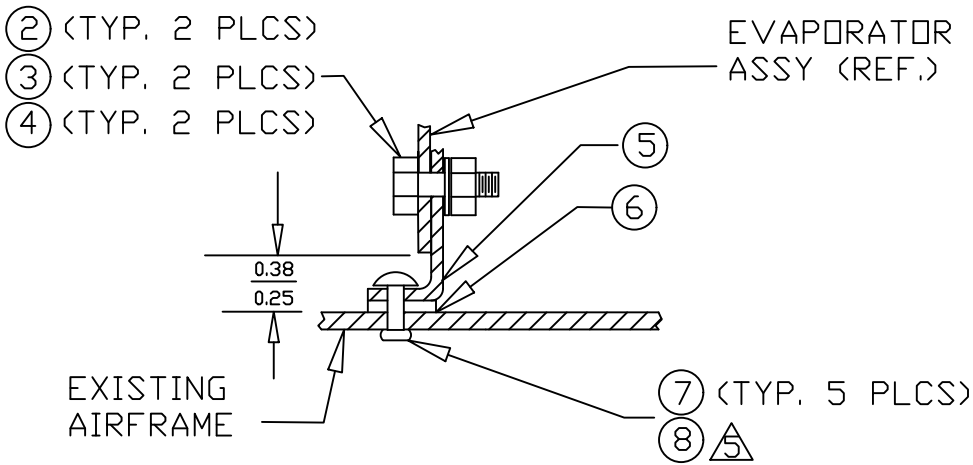


(LEFT SIDE VIEW)

NOTE: MATCH DRILL $\varnothing 0.201$ (5) (REF) TO
(1) EVAPORATOR ASSEMBLY (REF)
SIDE PLATES AT INSTALLATION.



DETAIL L
(ENLARGED FOR CLARITY)

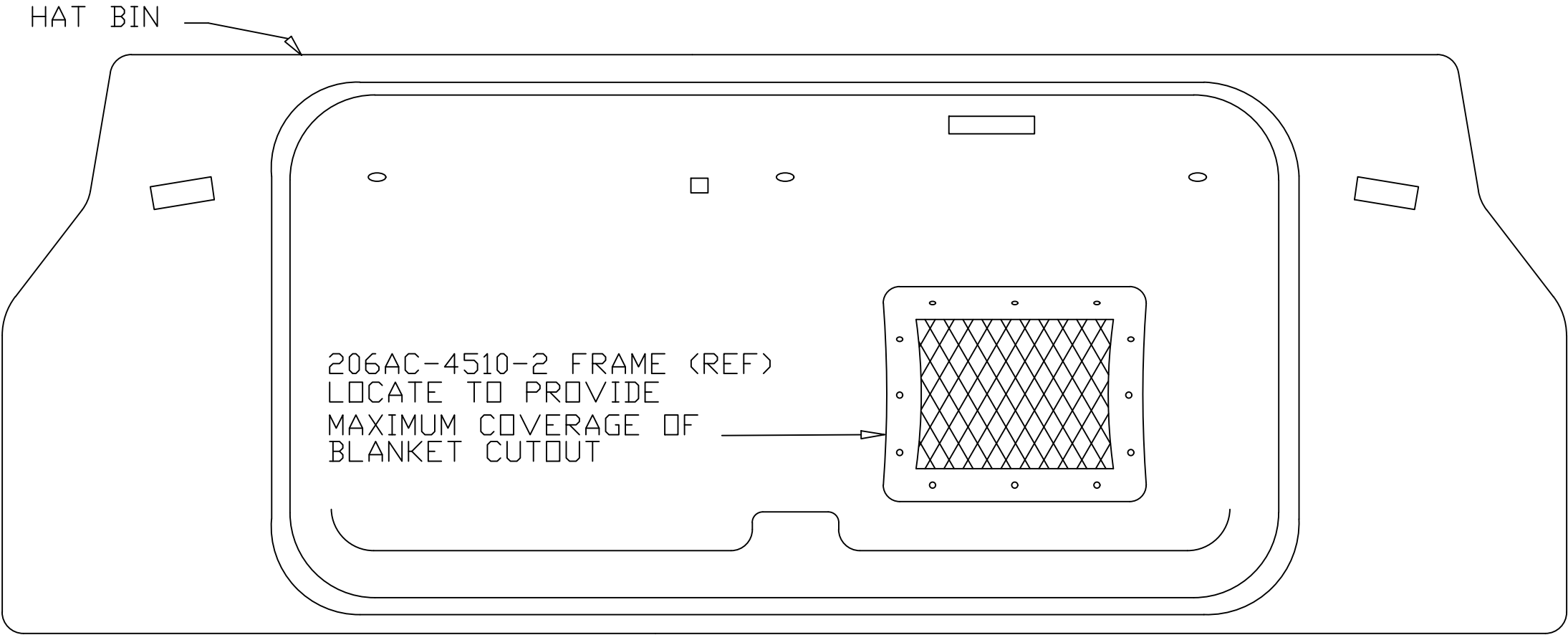


DETAIL M MOUNTING
(ENLARGED AND CLAMP
REMOVED FOR CLARITY)

-CONFIDENTIAL INFORMATION-
THE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO
N/C

Paravion® ✓Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION		DRAWING NO. 407AC-460		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DT	ZA	LS	09/30/19	C
THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DO NOT SCALE DRAWING				SHEET 7 OF 8
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				



VIEW K-K'
-2 INST'N (SHT3)

PROTO
N/C

Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION			DRAWING NO. 407AC-460	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY DT	APRVD. BY ZA	CHK'D BY LS	DATE 09/30/19	REV C
		DO NOT SCALE DRAWING				SHEET 8 OF 8
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

Bill of Materials

*407AC-460-1, REV. C

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*407AC-460-1, REV. C	AFT EVAP. INSTN	1	KIT
1	206AC-4600-1	EVAPORATOR ASSY	1	EA.
2	AN3-3A	BOLT	4	EA.
3	NAS1149D0332J	WASHER	16	EA.
4	MS21083N3	NUT (ALT: AN364-1032)	16	EA.
5	206AC-4560-1	BRACKET	2	EA.
6	206AC-4560-3	SHIM	2	EA.
7	MS20470AD4-5	RIVET	10	EA.
8	MS20470AD4-6	RIVET	2	EA.
9	CAT-24	DUCT	6	IN.
10	ES49008-2	ELBOW	2	EA.
11	MS3367-4-0	TYRAP (ALT: CT4B)	19	EA.
12	MS35489-14	GROMMET	2	EA.
13	K010-0608X100	HOSE (ALT: NSF-51-3/8X1/2, 2279004)	17	FT.
14	MS3367-5-0	TYRAP (ALT: CT6B)	1	EA.
15	ES39450-1	HOSE CLAMP	7	EA.
16	MS35207-264	SCREW	3	EA.
17	NAS1149F0332P	WASHER	5	EA.
18	MS21042L3	NUT	3	EA.
19	NAS43DD3-32FC	SPACER (ALT: NAS43DD3-32)	1	EA.
20	MS21919WDG40	CLAMP (ALT: MS21919DG40)	1	EA.
21	206AC-4510-2	FRAME	1	EA.
22	AN525-10R8	SCREW	12	EA.
23	206AC-4510-3	SCREEN	1	EA.
24	206AC-4510-4	FILTER	1	EA.
25	206AC-4510-1	FRAME	1	EA.

Bill of Materials

*407AC-460-1, REV. C

ITEM #	P/N	DESCRIPTION	QTY	TYP
26	206AC-4550-1	DUCT ADAPTER	2	EA.
27	ES06100-2-1	HOOK TAPE	30	IN.
28	ES06100-2-2	LOOP TAPE	30	IN.
29	206AC-4550-3	DUCT ADAPTER	1	EA.
30	ES72140-1	DUCT ADAPTER	2	EA.
31	1624-0411	RIVET	12	EA.
32	CAT-10	DUCT	52	IN.
33	206AC-4620-2	PLENUM	1	EA.
34	CAT-12	DUCT	10	IN.
35	MS3367-7-0	TYRAP (ALT: CT11B)	10	EA.
36	MS27039-1-15	SCREW	1	EA.
37	ES49008-3	TEE	1	EA.
38	MS35207-268	SCREW	1	EA.
39	ES00140-3	RUBBER EXTRUSION	8	IN.
40	CB9120V5	TIE MOUNT	4	EA.
45	MS3367-2-0	TYRAP	4	EA.

Bill of Materials

*407AC-460-2, REV. C

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*407AC-460-2, REV. C	AFT EVAP. INST'N	1	KIT
1	206AC-4600-1	EVAPORATOR ASSY	1	EA.
2	AN3-3A	BOLT	4	EA.
3	NAS1149D0332J	WASHER	19	EA.
4	MS21083N3	NUT (ALT: AN364-1032)	16	EA.
5	206AC-4560-1	BRACKET	2	EA.
6	206AC-4560-3	SHIM	2	EA.
7	MS20470AD4-5	RIVET	10	EA.
8	MS20470AD4-6	RIVET	2	EA.
9	CAT-24	DUCT	6	IN.
10	ES49008-2	ELBOW	2	EA.
11	MS3367-4-0	TYRAP (ALT: CT4B)	19	EA.
12	MS35489-14	GROMMET	2	EA.
13	K010-0608X100	HOSE (ALT: NSF-51-3/8X1/2, 2279004)	17	FT.
14	MS3367-5-0	TYRAP (ALT: CT6B)	1	EA.
15	ES39450-1	HOSE CLAMP	7	EA.
16	MS35207-264	SCREW	3	EA.
17	NAS1149F0332P	WASHER	5	EA.
18	MS21042L3	NUT	3	EA.
19	NAS43DD3-32FC	SPACER (ALT: NAS43DD3-32N)	1	EA.
20	MS21919WDG40	CLAMP (ALT: MS21919DG40)	1	EA.
21	206AC-4510-2	FRAME	1	EA.
22	AN525-10R8	SCREW	12	EA.
23	206AC-4510-3	SCREEN	1	EA.
24	206AC-4510-4	FILTER	1	EA.
25	206AC-4510-1	FRAME	1	EA.

Bill of Materials

*407AC-460-2, REV. C

ITEM #	P/N	DESCRIPTION	QTY	TYP
26	206AC-4550-1	DUCT ADAPTER	2	EA.
27	ES06100-2-1	HOOK TAPE	30	IN.
28	ES06100-2-2	LOOP TAPE	30	IN.
29	206AC-4550-3	DUCT ADAPTER	1	EA.
30	ES72140-1	DUCT ADAPTER	2	EA.
31	1624-0411	RIVET	12	EA.
32	CAT-10	DUCT	52	IN.
33	206AC-4620-2	PLENUM	1	EA.
34	CAT-12	DUCT	10	IN.
35	MS3367-7-0	TYRAP (ALT: CT11B)	10	EA.
36	MS27039-1-15	SCREW	1	EA.
37	ES49008-3	TEE	1	EA.
38	MS35207-268	SCREW	1	EA.
39	ES00140-3	RUBBER EXTRUSION	8	IN.
40	CB9120V5	TIE MOUNT	4	EA.
41	5300018-5AWNH	STANDOFF (ALT: 120-282-3-4)	2	EA.
43	MS27039-1-08	SCREW	3	EA.
44	MS20470AD3-4	RIVET	4	EA.
45	MS3367-2-0	TYRAP	4	EA.
46	NAS43DD3-56FC	SPACER (ALT: NAS43DD3-56N)	1	EA.
47	NAS43DD3-40FC	SPACER (ALT: NAS43DD3-40N)	1	EA.
48	MS35207-272	SCREW	1	EA.